

*VERSOS '10: II Congreso Internacional sobre Mejores Tecnologías Disponibles en vertederos*

# Landfill biogas quick scans and future utilization

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Future energy

[www.gastreatmentservices.com](http://www.gastreatmentservices.com)



# Overview

- Introduction
- Quick scan methodology
- Quick scans in Spain
- Results
- Conclusions
- How to utilize LFG after a quick scan?
- Questions



# Introduction

## *Gastreatment Services BV*

- **Engineering and consultancy company**
- **Field of expertise: biogas**
- **Design and manufacture biogas utilization and purification systems**
  
- **35 employees**
- **Turn over €3.5 million 2009**
  
- **Involved in BIOGRID (Life) project in order to upgrade biogas to natural gas quality in Spain**



# Introduction

## *Why quick scans?*

- Landfill operators are obliged according to the EU Landfill directive (LFD )to extract landfill gas to mitigate GHG's

## Landfill operator LFG treatment options:

- Flaring
  - Boilers
  - Co generation or
  - Upgrading
- 
- Flaring is a necessity (LFD)
  - Utilization of LFG decision is based on economical feasibility
- 

# Introduction

## *LFG production*

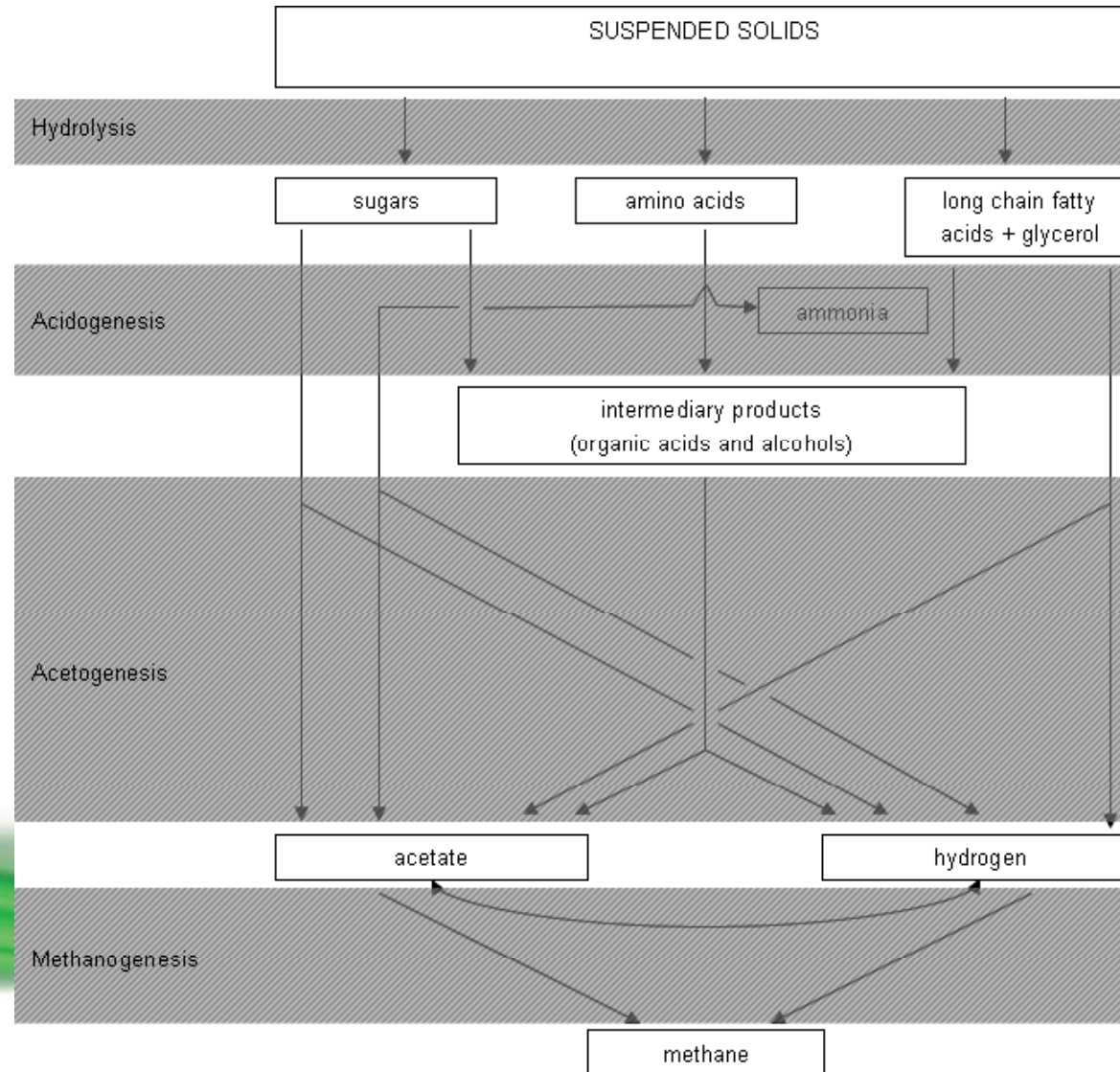
There are multiple options to verify LFG production at a landfill

- Pump tests
- Modelling
- Emission measurement
  
- First two options are cost effective solutions when combined
- Emission measurements are costly and need to be performed on a regular basis

Combination of both pump test and model run give more insight in future development of the landfill with respect to LFG production and future utilization

# Introduction

## *LFG production*



# Introduction

## *LFG production*

Variabilities in LFG production are mainly caused by:

- Waste composition
- Age of waste
- Presence of oxygen
- Moisture content
- Temperature



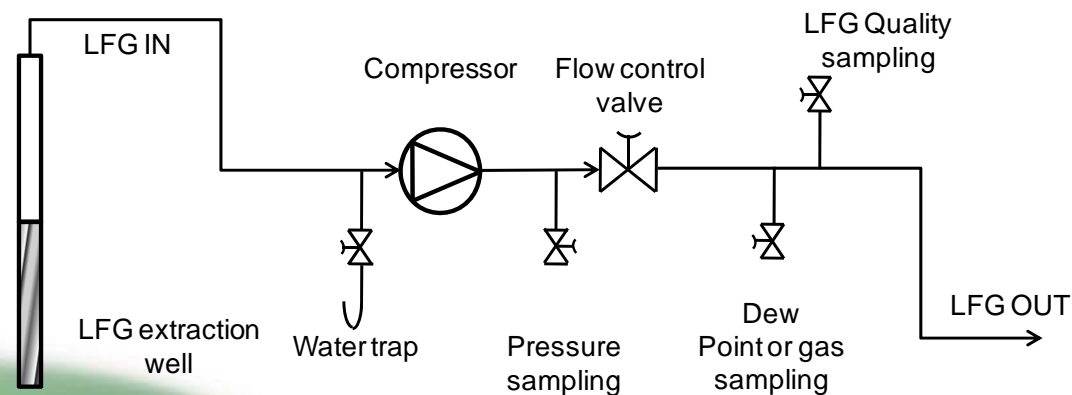


# Quick scan

## *Methodology*

- Pump trails at different gas wells
- Time trial 2 hours per well
- Start pump and adjust extraction flow until LFG quality stabilizes
- Monitor and record gas quality and flow
- Take samples of biogas for laboratory verification

- Pump set up





# Quick scan

## *Methodology*

Every 15 minutes the following information is recorded:

- Time
- Atmospheric pressure
- CH<sub>4</sub>/CO<sub>2</sub>/O<sub>2</sub>/H<sub>2</sub>S/CO concentrations
- Discharge pressure
- Flow

After sampling, biogas will be sent to KIWA laboratory for analysis

on:

- CH<sub>4</sub>/CO<sub>2</sub>/O<sub>2</sub>/H<sub>2</sub>S/CO concentrations
  - Calorific value
  - Density of landfill gas
- 

# Quick scan

## *Methodology*





# Quick scan

*Vascontainer Irun April 2010*



# Quick scan Vascontainer landfill

## *Case study*

### Vascontainer landfill characteristics

- In operation since 2002
- 18 ha in area
- 947,000 tonnes of waste in place (2009)
- Waste composition dominated by contaminated soil and construction and demolition waste (low carbon content)
- 6 vertical gas extraction wells installed





# Quick scan

*Urteta landfill February 2010*



# Quick scan Urteta landfill

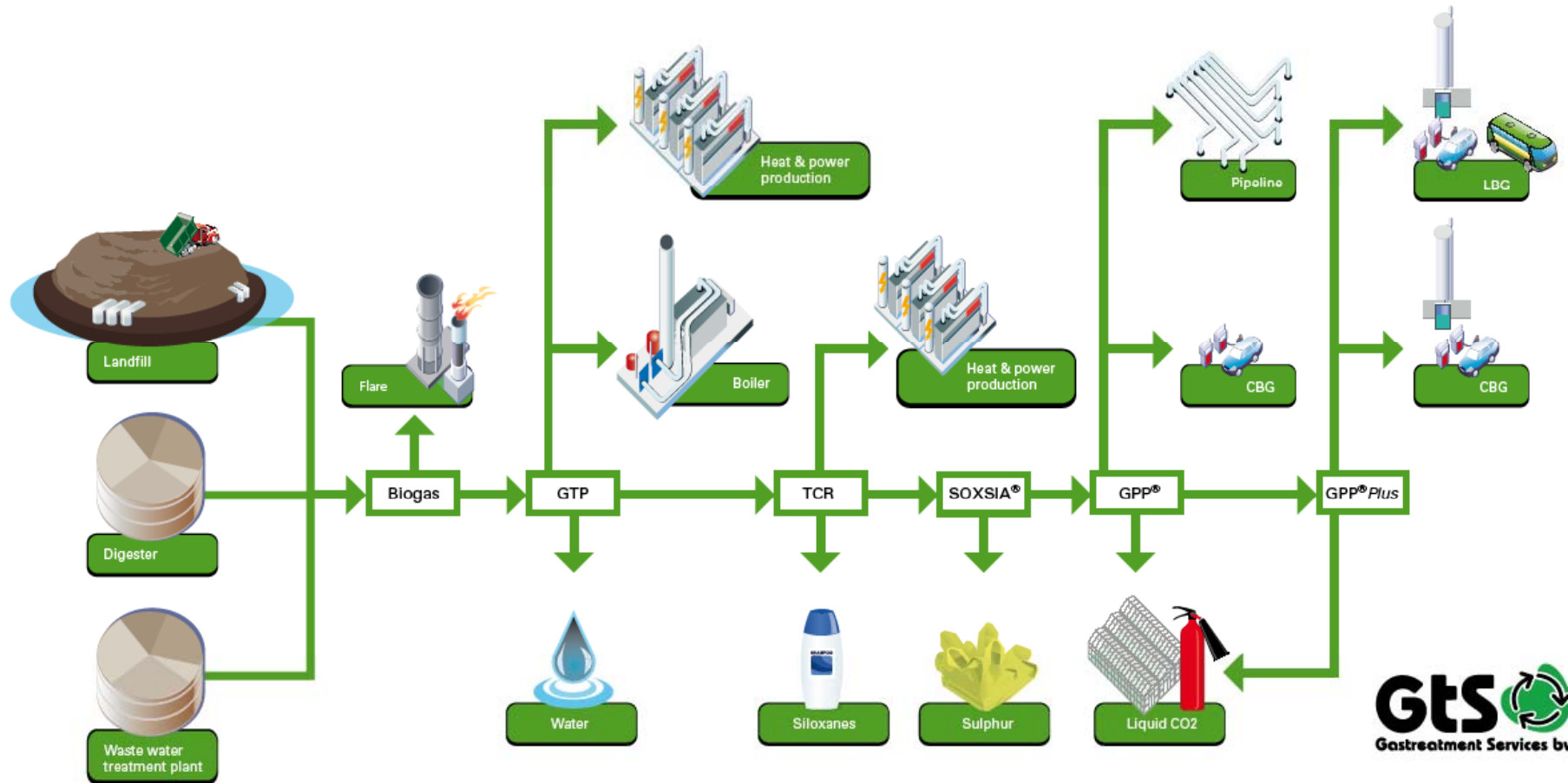
## *Case study*

### Urteta landfill characteristics

- In operation since 1989
- 10 ha in area
- 780,000 tonnes of waste in place
- Waste composition dominated by municipal solid waste
- 4 vertical gas extraction wells installed
  
- Plan to develop 30 gas extraction wells in the future



# Utilization after quick scan





# Upgrading technology

## *Cryogenic upgrading benefits*

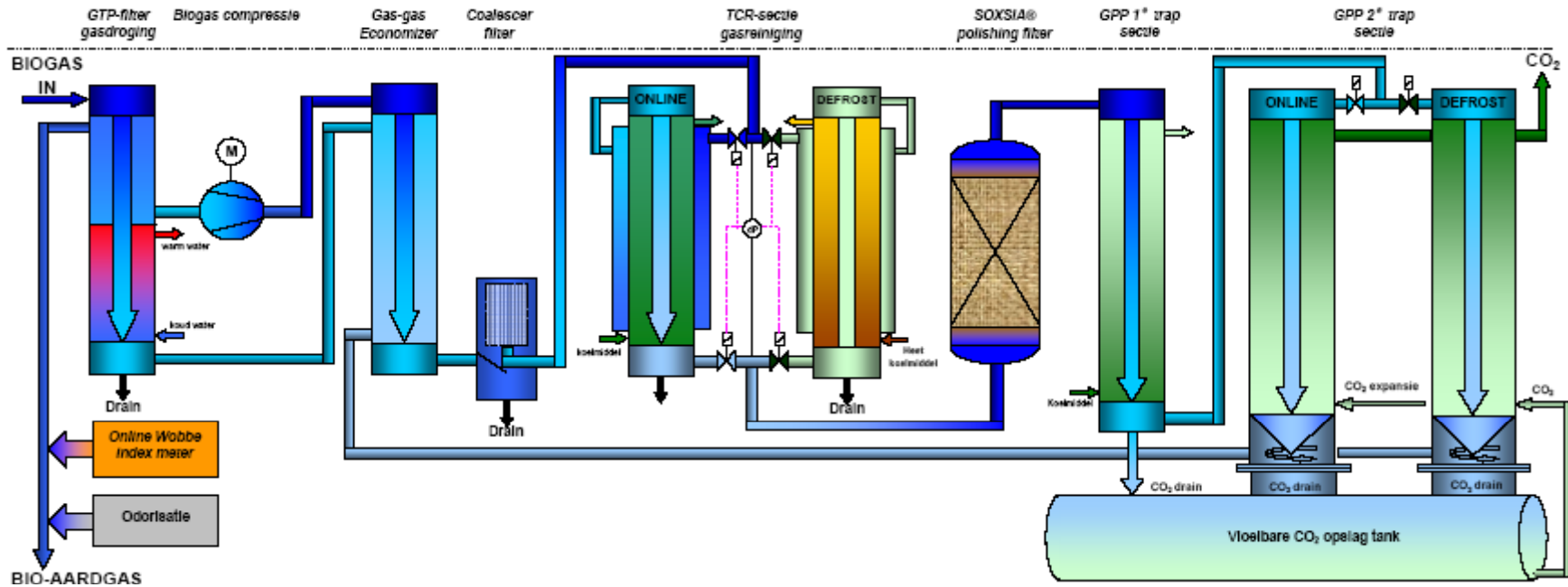
Energy efficiency is high

- Methane loss is low (0,5%)
- Both BMG and LBG production possible
- Liquid CO<sub>2</sub> production, enabling utilization at:
  - Greenhouses
  - Conditioned transport
  
- BMG production feed into local natural gas grid
- LBG is a high density fuel, and makes transport possible
  - Remote landfills, flaring not longer only option



# Process flow GPP®-systeem

## LFG upgrading to BMG



# CO<sub>2</sub> removal

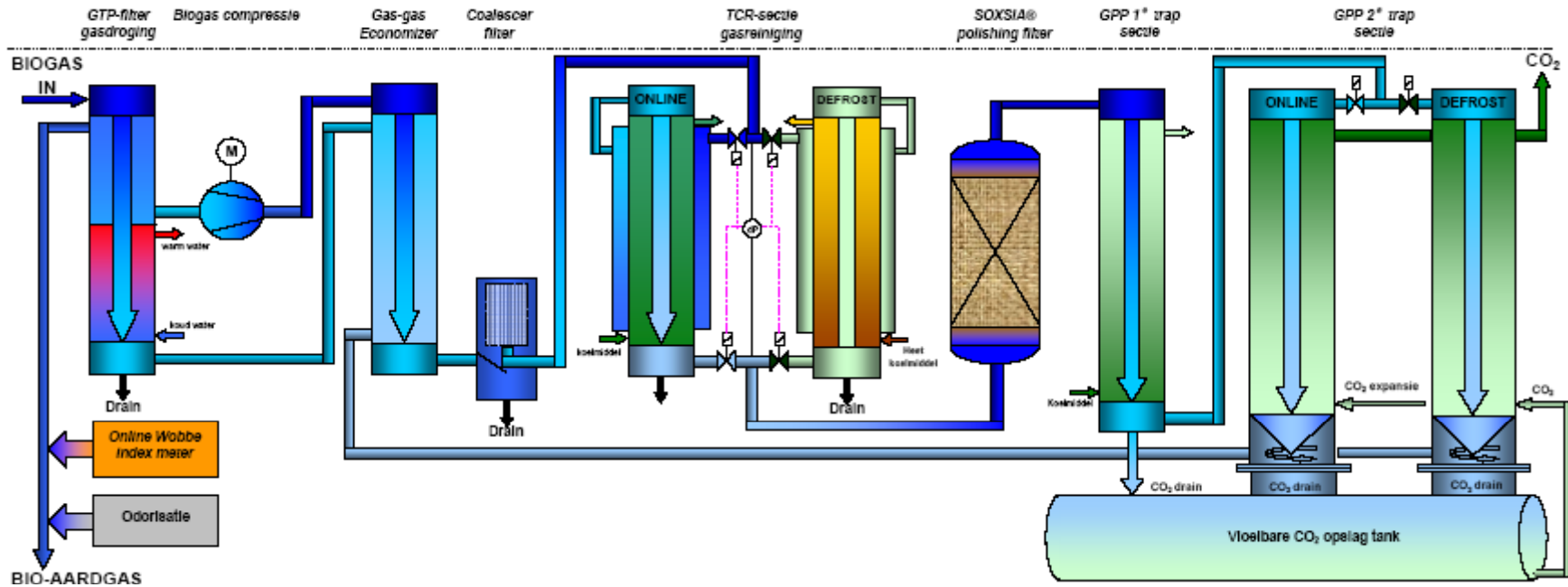
## Phase diagram

Phase diagramm of CO<sub>2</sub>



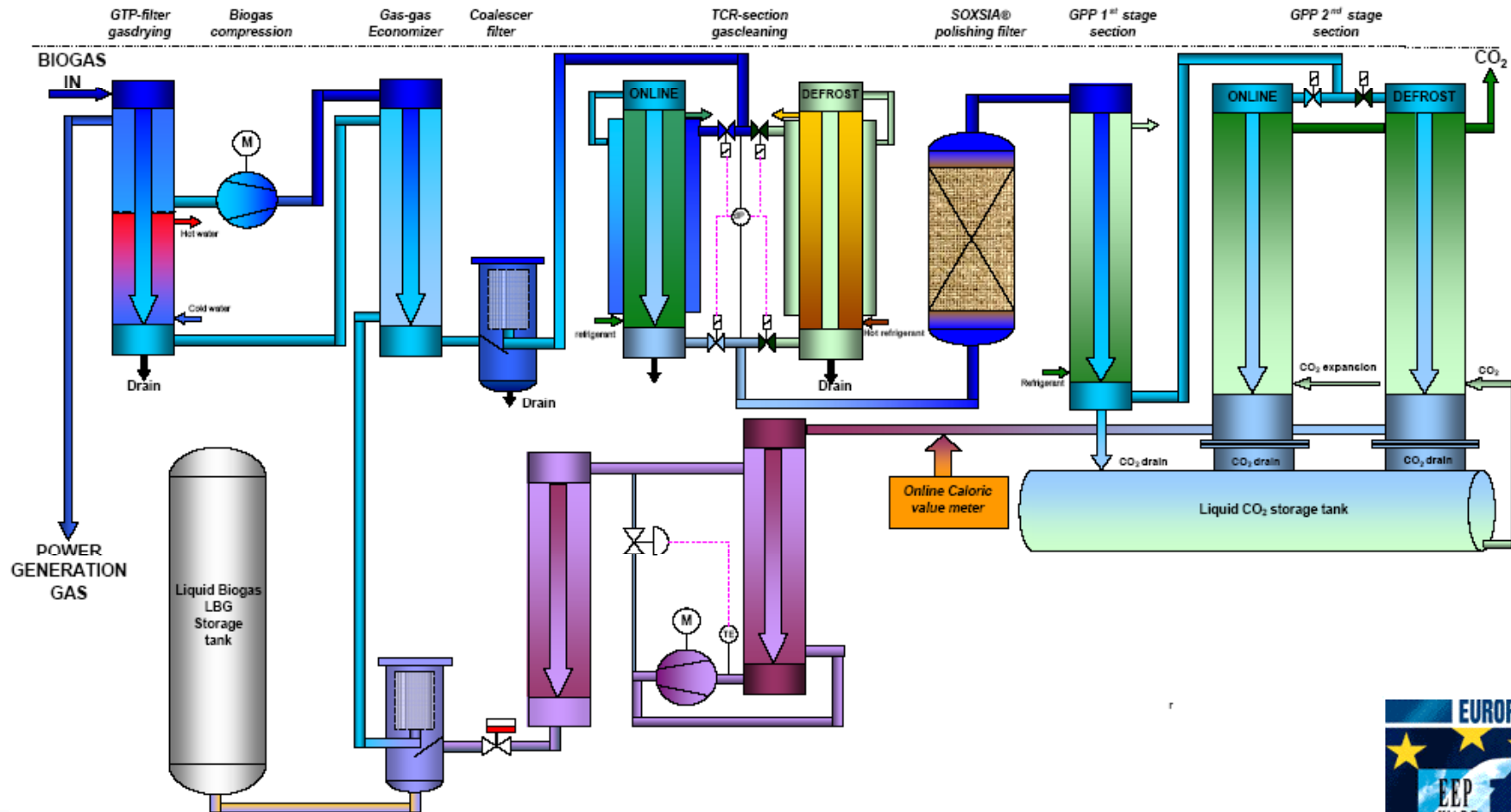
# Process flow GPP®-systeem

## LFG upgrading to BMG



# Process flow GPP®plus-system

## LFG upgrading to LBG



# Conclusions

## *Future developments*

### At WWTP's

- **November commercial LBG plant in operation (120 Nm<sup>3</sup>/h)  
Sundsvall Sweden – Public transport buses run on LBG**
- **Q4 2010 second LBG plant in operation (475 Nm<sup>3</sup>/h)  
Loudden, Sweden**

### At landfills

- **2011 – Haarlem The Netherlands - production of LBG out of LFG**
- **Aim 2010 – 2012 2 additional landfills**

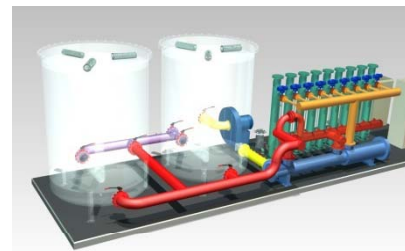




# Thank you for your attention

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